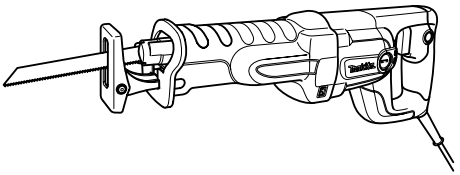
Recipro Saw

MODEL JR3050T



005783

DOUBLE INSULATION

I N S T R U C T I O N M A N U A L

⚠ **WARNING:**
For your personal safety, READ and UNDERSTAND before using.
SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

SPECIFICATIONS

Model		JR3050T
Length of stroke		28 mm (1-1/8”)
Max. cutting capacities	Pipe	90 mm (3-1/2”)
	Wood	90 mm (3-1/2”)
Strokes per minute		0 - 2,800/min.
Overall length		452 mm (17-4/5”)
Net weight		3.2 kg (7.1 lbs)

- Manufacturer reserves the right to change specifications without notice.
- Specifications may differ from country to country.

GENERAL SAFETY RULES

GEA001-1

⚠ **WARNING:**
Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term “power tool” in all of the warnings listed below refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

SAVE THESE INSTRUCTIONS

Work area safety

1. **Keep work area clean and well lit.** Cluttered and dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical safety

4. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.

5. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
8. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

Personal safety

9. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
10. **Use safety equipment. Always wear eye protection.** Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
11. **Avoid accidental starting. Ensure the switch is in the off-position before plugging in.** Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
12. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
13. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
14. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
15. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of these devices can reduce dust-related hazards.

Power tool use and care

16. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
17. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
18. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
19. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
20. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
21. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cut-

ting edges are less likely to bind and are easier to control.

22. **Use the power tool, accessories and tool bits etc. in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

Service

23. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

- WARNING- To reduce the risk of injury, user must read instruction manual.

ADDITIONAL SAFETY RULES FOR TOOL GEB008-1

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to recipro saw safety rules. If you use this tool unsafely or incorrectly, you can suffer serious personal injury.

1. **Hold power tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord.**
   Contact with a “live” wire will make exposed metal parts of the tool “live” and shock the operator.
2. **Use clamps or another practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body leaves it unstable and may lead to loss of control.
3. **Always use safety glasses or goggles. Ordinary eye or sun glasses are NOT safety glasses.**
4. **Avoid cutting nails. Inspect workpiece for any nails and remove them before operation.**
5. **Do not cut oversize workpiece.**
6. **Check for the proper clearance beyond the workpiece before cutting so that the blade will not strike the floor, workbench, etc.**
7. **Hold the tool firmly.**
8. **Make sure the blade is not contacting the workpiece before the switch is turned on.**
9. **Keep hands away from moving parts.**
10. **Do not leave the tool running. Operate the tool only when hand-held.**
11. **Always switch off and wait for the blade to come to a complete stop before removing the blade from the workpiece.**
12. **Do not touch the blade or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**
13. **Do not operate the tool at no-load unnecessarily.**
14. **Always use the correct dust mask/respirator for the material and application you are working with.**
15. **Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.**

SAVE THESE INSTRUCTIONS

⚠ WARNING:
MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

SYMBOLS

USD201-2

The followings show the symbols used for tool.

V ..... volts

A ..... amperes

Hz ..... hertz

~ ..... alternating current

n_o ..... no load speed

⧈ ..... Class II Construction

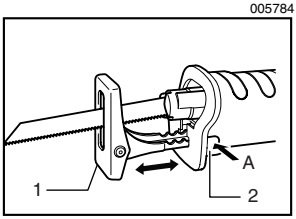
.../min ..... revolutions or reciprocation per minute

FUNCTIONAL DESCRIPTION

⚠ **CAUTION:**

- Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

005784

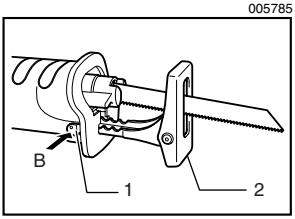


1. Shoe
2. Shoe button

Adjusting the shoe

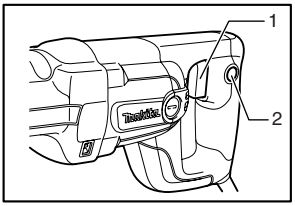
When the blade loses its cutting efficiency in one place along its cutting edge, reposition the shoe to utilize a sharp, unused portion of its cutting edge. This will help to lengthen the life of the blade. To reposition the shoe, push the shoe button in the "A" direction with a click and reposition as shown in the figure which allows you to make five-way adjustment. To secure the shoe, push the shoe button in the "B" direction with a click.

005785



1. Shoe button
2. Shoe

005786



1. Switch trigger
2. Lock button

Switch action

⚠ **CAUTION:**

- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.
- Switch can be locked in "ON" position for ease of operator comfort during extended use. Apply caution when locking tool in "ON" position and maintain firm grasp on tool.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.
For continuous operation, pull the switch trigger and then push in the lock button.
To stop the tool from the locked position, pull the switch trigger fully, then release it.

ASSEMBLY

⚠ **CAUTION:**

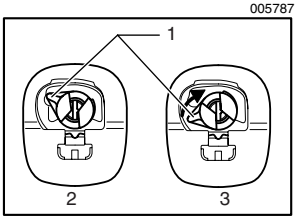
- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

Installing or removing the saw blade

⚠ **CAUTION:**

- Always clean out all chips or foreign matter adhering to the blade, blade clamp and/or slider. Failure to do so may cause insufficient tightening of the blade, resulting in a serious injury.

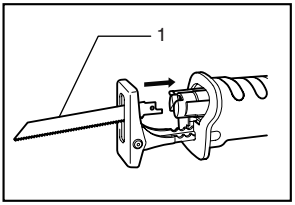
005787



1. Blade clamp sleeve
2. Released position
3. Fixed position

To install the saw blade, always make sure that the blade clamp sleeve is in released position before inserting the saw blade. If the blade clamp sleeve is in fixed position, rotate the blade clamp sleeve in the direction of the arrow so that it can be locked at the released positon.

005788



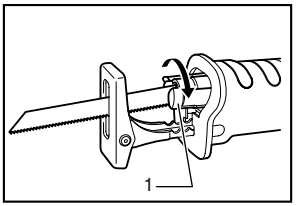
1. Blade

Insert the saw blade into the blade clamp as far as it will go. The blade clamp sleeve rotates and the saw blade is fixed. Make sure that the saw blade cannot be extracted even though you try to pull it out.

NOTE:

- If you do not insert the saw blade deep enough, the saw blade may be ejected unexpectedly during operation. This can be extremely dangerous.

005789



1. Blade clamp sleeve

To remove the saw blade, rotate the blade clamp sleeve in the direction of the arrow fully. The saw blade is removed and the blade clamp sleeve is fixed at the released position.

NOTE:

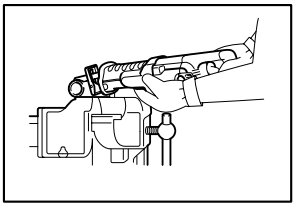
- If you remove the saw blade without rotating the blade clamp sleeve fully, the sleeve may not be locked of the released positon. In this case, rotate the blade clamp sleeve fully again, then make sure that the blade clamp sleeve locked at the released position.

OPERATION

⚠ **CAUTION:**

- Always press the shoe firmly against the workpiece during operation. If the shoe is held away from the workpiece during operation, strong vibration and/or twisting will be produced, causing the blade to snap dangerously.
- Always wear gloves to protect your hands from hot flying chips when cutting metal.
- Be sure to always wear suitable eye protection which conforms with current national standards.
- Always use a suitable coolant (cutting oil) when cutting metal. Failure to do so will cause premature blade wear.

005790



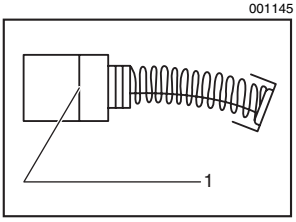
Press the shoe firmly against the workpiece. Do not allow the tool to bounce. Bring the blade into light contact with the workpiece. First, make a pilot groove using a slower speed. Then use a faster speed to continue cutting.

MAINTENANCE

⚠ **CAUTION:**

- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

001145

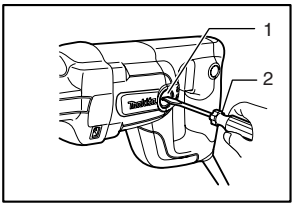


1. Limit mark

Replacing carbon brushes

Remove and check the carbon brushes regularly. Replace when they wear down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.

005791



1. Brash holder cap
2. Screwdriver

Use a screwdriver to remove the brush holder caps. Take out the worn carbon brushes, insert the new ones and secure the brush holder caps.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

ACCESSORIES

⚠ **CAUTION:**

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita service center.

- Recipro saw blades
- Plastic carrying case

Memo

Memo

Memo

Cut



Stamp
Timbre

Makita Canada Inc.
1950 Forbes Street,
Whitby, Ontario
L1N 7B7

Fold

Your answers to the following questions are appreciated.

1. This product was purchased from?

- ☐ Hardware/lumber Store
- ☐ Industrial Supply
- ☐ Tool Distributor
- ☐ Other ( )

2. Use of the product is intended for?

- ☐ Construction trade
- ☐ Home maintenance
- ☐ Industrial maintenance
- ☐ Other ( )

3. How did you first learn of Makita Power Tools?

- ☐ Magazine/Newspaper
- ☐ Catalog
- ☐ From dealer
- ☐ Other ( )
- ☐ Store display

4. Most favored points are?

- ☐ Design
- ☐ Makita Brand
- ☐ Features
- ☐ Power
- ☐ Size
- ☐ Other ( )
- ☐ Price

5. Any comments?

_____

_____

_____

_____

_____

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Certificate of Warranty
Mail to Makita

Date Purchased

Month | Day | Year 20

Model No.

Serial No.

Initial Last Name | Male | Female | Single | Married

Street Address

City | Province | Postal Code

AGE: ☐ Under 19 ☐ 20-29 ☐ 30-39 ☐ 40-49 ☐ Over 50

Occupation: _____

Dealer's Name & Address: _____

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Factory Service Centres

Head Office:	1950 Forbes St., Whitby, Ontario, L1N 7B7	(905) 571 - 2200	1-800-263-3734
Regional Office:	11771 Hammersmith Way, Richmond B.C. V7A 5H6	(604) 272 - 3104	1-800-663-0909
Regional Office: (Montreal)	6389 boul. Couture, St. Leonard, Quebec H1P 3J5	(514) 323 - 1223	1-800-361-7049
Dartmouth:	202 Brownlow Avenue Dartmouth, N.S., B3B 1T5	(902) 468 - 7064	1-888-625-4821
Ville St. Laurent: (Montreal)	1140 Rue Bégin, Ville St. Laurent, Quebec H4R 1X1	(514) 745 - 5025	1-888-745-5025
Les Saules: (Quebec)	1200 St. Jean Baptiste, Unit 106, Les Saules, Quebec, G2E 5E8	(418) 871 - 5720	1-800-663-5757
Nepean: (Ottawa)	210 Colonnade Road, Unit 11, Nepean, Ontario, K2E 7M1	(613) 224 - 5022	1-888-560-2214
Whitby:	1950 Forbes St., Whitby, Ontario, L1N 7B7	(905) 571 - 2200	1-800-263-3734
London:	317 Adelaide St. S., Unit 117, London, Ontario, N5Z 3L3	(519) 686 - 3115	1-800-571-0899
Mississauga:	6350 Tomken Rd., Unit 8, Mississauga, Ontario, L5T 1Y3	(905) 670 - 7255	1-888-221-9811
Calgary:	#8-6115 Fourth St. S.E., Calgary Alberta, T2H 2H9	(403) 243 - 3995	1-800-267-0445
Edmonton:	11614-149 Street, Edmonton, Alberta, T5M 3R3	(780) 455 - 6644	1-888-455-6644
Richmond:	11771 Hammersmith Way, Richmond, B.C., V7A 5H6	(604) 272 - 3104	1-800-663-0909
Winnipeg:	1670 St. James Street, Winnipeg, Manitoba, R3H 0L3	(204) 694 - 0402	1-800-550-5073
Saskatoon:	206A-2750 Faithful Avenue Saskatoon, Saskatchewan, S7K 6M6	(306) 931 - 0111	1-888-931-0111

For the authorized service centre nearest you please refer to the local yellow pages directory under “tools” or contact our customer service department (Tel) 1-800-263-3734

When you need service...

- Explain the problem in a letter
- Enclose the letter with the tool
- Package carefully and send prepaid to the nearest Makita factory or authorized service centre

CUSTOMER RECORD

DATE PURCHASED: _____

DEALER'S NAME & ADDRESS: _____

_____

MODEL NO.: _____

SERIAL NO.: _____

MAKITA LIMITED ONE YEAR WARRANTY

Warranty Policy

Every Makita tool is thoroughly inspected and tested before leaving the factory. It is warranted to be free of defects from workmanship and materials for the period of ONE YEAR from the date of original purchase. Should any trouble develop during this one year period, return the COMPLETE tool, freight prepaid, to one of Makita's Factory or Authorized Service Centres. If inspection shows the trouble is caused by defective workmanship or material, Makita will repair (or at our option, replace) without charge.

This Warranty does not apply:
- where normal maintenance is required,
- repairs have been made or attempted by others,
- the tool has been abused, misused or improperly maintained,
- alterations have been made to the tool.

IN NO EVENT SHALL MAKITA BE LIABLE FOR ANY INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES FROM THE SALE OR USE OF THE PRODUCT. THIS DISCLAIMER APPLIES BOTH DURING AND AFTER THE TERM OF THIS WARRANTY.

"The Makita Warranty is the only and the entire written warranty given by Makita for the Makita tools. No dealer or his agent or employee is authorized to extend or enlarge upon this warranty by any verbal or written statement or advertisement."

MAKITA DISCLAIMS LIABILITY FOR ANY IMPLIED WARRANTIES INCLUDING IMPLIED WARRANTIES OF "MERCHANTABILITY" AND FITNESS FOR A SPECIFIC PURPOSE," AFTER THE ONE YEAR TERM OF THIS WARRANTY.

"This Warranty gives you specific rights. The provisions contained in this warranty are not intended to limit, modify, take away from, disclaim or exclude any warranties set forth in any provincial legislation. To the extent required by law, the provisions in any provincial or federal legislation with respect to warranties take precedence over the provisions in this warranty."

Makita Corporation

Anjo, Aichi, Japan
Made in China
Nan Zi Road, Kunshan Export Processing Zone Jiangsu, P.R. China

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