



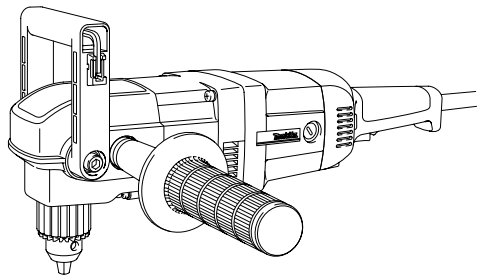
# Angle Drill

13 mm (1/2")

MODEL DA4030

13 mm (1/2")

MODEL DA4031



003008



## I N S T R U C T I O N M A N U A L

**⚠ WARNING:**

For your personal safety, READ and UNDERSTAND before using.  
SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

# SPECIFICATIONS

Model		DA4030	DA4031		
			High	Low	
Capacities	Wood	Auger bit	38 mm (1-1/2")	38 mm (1-1/2")	
		Self-feed bit	65 mm (2-9/16")	65 mm (2-9/16")	118 mm (4-5/8")
		Hole saw	-	-	152 mm (6")
	Steel	13 mm (1/2")	13 mm (1/2")		
No load speed (RPM)		1,200/min.	1,200/min.	300/min.	
Overall length		417 mm (16-7/16") * 491 mm (19-3/8")	462 mm (18-3/16") * 536 mm (21-1/8")		
Net weight		4.8 kg (10.6 lbs)	5.6 kg (12.3 lbs)		

\* Extended spade grip

- Manufacturer reserves the right to change specifications without notice.
- Specifications may differ from country to country.

# GENERAL SAFETY RULES

USA002-2

(For All Tools)

## WARNING:

**Read and understand all instructions.** Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

# SAVE THESE INSTRUCTIONS

## Work Area

- 1. Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.
- 2. Do not operate power tools in explosive atmospheres, such as in the presence of**
- flammable liquids, gases, or dust.** Power tools create sparks which may ignite the dust or fumes.
- 3. Keep bystanders, children, and visitors away while operating a power tool.** Distractions can cause you to lose control.

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## Electrical Safety

4. **Double insulated tools are equipped with a polarized plug (one blade is wider than the other.) This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way.** Double insulation ☐ eliminates the need for the three wire grounded power cord and grounded power supply system.
5. **Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately.** Damaged cords increase the risk of electric shock.
8. **When operating a power tool outside, use an outdoor extension cord marked “W-A” or “W”.** These cords are rated for outdoor use and reduce the risk of electric shock.

## Personal Safety

9. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating power tools may result in serious personal injury.
10. **Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry, or long hair can be caught in moving parts.

11. **Avoid accidental starting. Be sure switch is off before plugging in.** Carrying tools with your finger on the switch or plugging in tools that have the switch on invites accidents.
12. **Remove adjusting keys or wrenches before turning the tool on.** A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
13. **Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enables better control of the tool in unexpected situations.
14. **Use safety equipment. Always wear eye protection.** Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions. Ordinary eye or sun glasses are NOT eye protection.

## Tool Use and Care

15. **Use clamps or other practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.
16. **Do not force tool. Use the correct tool for your application.** The correct tool will do the job better and safer at the rate for which it is designed.
17. **Do not use tool if switch does not turn it on or off.** Any tool that cannot be controlled with the switch is dangerous and must be repaired.
18. **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool accidentally.
19. **Store idle tools out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
20. **Maintain tools with care. Keep cutting tools sharp and clean.** Properly maintained tools with sharp cutting edges are less likely to bind and are easier to control.

21. Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tools operation. If damaged, have the tool serviced before using. Many accidents are caused by poorly maintained tools.
22. Use only accessories that are recommended by the manufacturer for your model. Accessories that may be suitable for one tool, may become hazardous when used on another tool.

## SERVICE

23. Tool service must be performed only by qualified repair personnel. Service or maintenance performed by unqualified personnel could result in a risk of injury.
24. When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual. Use of unauthorized parts or failure to follow Maintenance instructions may create a risk of electric shock or injury.

**USE PROPER EXTENSION CORD:** Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. Table 1 shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gage. The smaller the gage number, the heavier the cord.

Table 1: Minimum gage for cord

Ampere Rating		Volts	Total length of cord in feet			
		120 V	25 ft.	50 ft.	100 ft.	150 ft.
More Than	Not More Than	AWG				
0	6		18	16	16	14
6	10		18	16	14	12
10	12		16	16	14	12
12	16		14	12	Not Recommended	

## SPECIFIC SAFETY RULES

USB001-2

**DO NOT** let comfort or familiarity with product (gained from repeated use) replace strict adherence to drill safety rules. If you use this tool unsafely or incorrectly, you can suffer serious personal injury.

1. Hold tool by insulated gripping surfaces when performing an operation where the cutting tools may contact hidden wiring or its own cord. Contact with a “live” wire will make exposed metal parts of the tool “live” and shock the operator.
2. Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.
3. Hold the tool firmly.
4. Keep hands away from rotating parts.

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5. Do not leave the tool running. Operate the tool only when hand-held.
  6. Do not touch the drill bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.
  7. Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.
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## SAVE THESE INSTRUCTIONS

**⚠ WARNING:**  
**MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.**

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## SYMBOLS

USD201-2

The followings show the symbols used for tool.

**V** ..... volts


**n<sub>0</sub>** .....no load speed

**A** ..... amperes

**□** .....Class II Construction

**Hz** ..... hertz

**.../min**.....revolutions or reciprocation per minute

 ..... alternating current

# FUNCTIONAL DESCRIPTION

## ⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

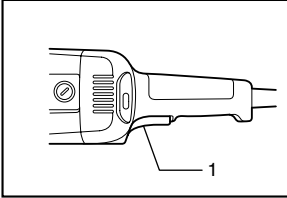
## Switch action

### ⚠ CAUTION:

- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the “OFF” position when released.

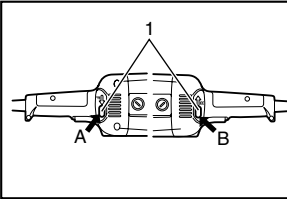
To start the tool, simply pull the switch trigger. Release the switch trigger to stop.

003021



1. Switch trigger

003028



1. Reversing switch lever

## Reversing switch action

This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the A side for clockwise rotation or from the B side for counterclockwise rotation.

### ⚠ CAUTION:

- Always check the direction of rotation before operation.
- Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.

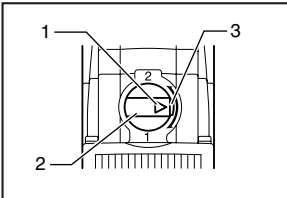
## Speed change

### For Model DA4031 only

Two speed ranges can be preselected with the speed change knob.

To change the speed, depress the lock button and turn the speed change knob so that the pointer points to the position 1 for low speed or the position 2 for high speed.

003031



1. Pointer
2. Speed change knob
3. Lock button

### ⚠ CAUTION:

- Use the speed change knob only after the tool comes to a complete stop. Changing the tool speed before the tool stops may damage the tool.

- Always set the speed change knob carefully into the correct position. If you operate the tool with the speed change knob positioned halfway between the position 1 and the position 2, the tool may be damaged.

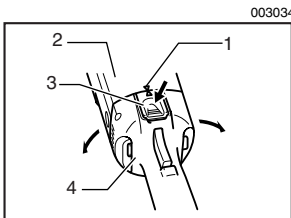
## Torque limiter

### For Model DA4031 only

The torque limiter will actuate when a certain torque level is reached (for lower speed setting: position 1). The motor will disengage from the output shaft. When this happens, the bit will stop turning.

## Switch handle mounting positions

The switch handle can be rotated to either 90° left or right to fit your work needs. First, unplug the tool. Press the lock button and rotate the switch handle until the  $\Delta$  mark on the lock button is aligned with that on the motor housing. The switch handle will be locked in that position.



1. Mark
2. Motor housing
3. Lock button
4. Handle

## ASSEMBLY

### $\Delta$ CAUTION:

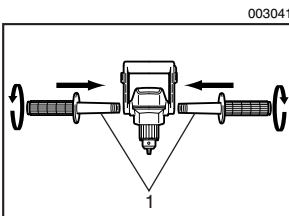
- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

## Installing side grip (auxiliary handle)

### $\Delta$ CAUTION:

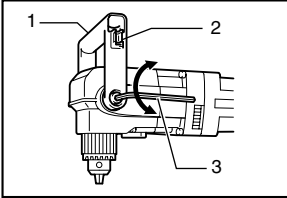
- Always be sure that the side grip is installed securely before operation.

Screw the side grip on the tool securely. The side grip can be installed on either side of the tool, whichever is convenient.



1. Side grip

003042



1. Spade grip
2. Wrench holder
3. Hex wrench

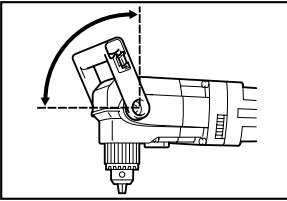
## Spade grip

The spade grip can be installed in any position as shown in the figure. To change the position, loosen the hex bolts (both sides) with a hex wrench and turn the spade grip to the desired position. Then tighten the hex bolts securely. After reposition the grip, return the hex wrench to the wrench holder.

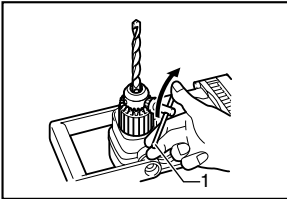
### ⚠ CAUTION:

- Do not fix the spade grip beyond the limits of the arrow. Be cautious that your hand is not caught in the grip. Keep the hand away from the drill chuck. They can lead to serious accidents.
- Always be sure that the hex bolts (both sides) of the spade grip are tightened securely.

003043



003054



1. Chuck key

## Installing or removing drill bit

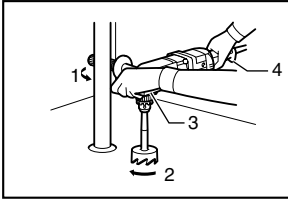
To install the bit, place it in the chuck as far as it will go. Tighten the chuck by hand. Place the chuck key in each of the three holes and tighten clockwise. Be sure to tighten all three chuck holes evenly.

To remove the bit, turn the chuck key counterclockwise in just one hole, then loosen the chuck by hand.

After using the chuck key, be sure to return to the original position.

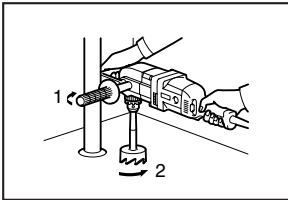
# OPERATION

003078



1. Reaction
2. Forward
3. Spade grip
4. Handle

003079



1. Reaction
2. Reverse

## Holding tool

### ⚠ CAUTION:

- This is a powerful tool. High torque is developed and it is important that the tool should be securely held and properly braced.

Grasp the switch handle with one hand and the spade grip with the other hand. When drilling a large hole with a self-feed bit, etc., the side grip (auxiliary handle) should be used as a brace to maintain safe control of the tool.

When drilling action is forward (clockwise), the tool should be braced to prevent a counterclockwise reaction if the bit should bind. When reversing, brace the tool to prevent a clockwise reaction. If the bit must be removed from a partially drilled hole, be sure the tool is properly braced before reversing.

## Drilling operation

### Drilling in wood

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the bit into the workpiece.

### Drilling in metal

To prevent the bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the bit in the indentation and start drilling.

Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

### ⚠ CAUTION:

- Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your bit, decrease the tool performance and shorten the service life of the tool.

- There is a tremendous twisting force exerted on the tool/bit at the time of hole breakthrough. Hold the tool firmly and exert care when the bit begins to break through the workpiece.
- A stuck bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool may back out abruptly if you do not hold it firmly.
- Always secure small workpieces in a vise or similar hold-down device.
- Avoid drilling in material that you suspect contains hidden nails or other things that may cause the bit to bind or break.

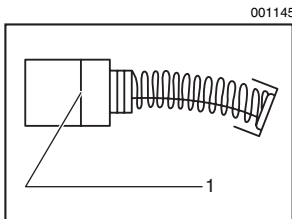
## MAINTENANCE

### ⚠ CAUTION:

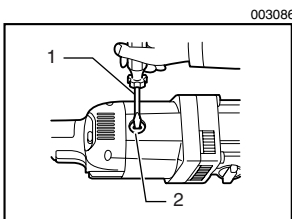
- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

### Replacing carbon brushes

Remove and check the carbon brushes regularly. Replace when they wear down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.



1. Limit mark



1. Screwdriver
2. Brush holder cap

Use a screwdriver to remove the brush holder caps. Take out the worn carbon brushes, insert the new ones and secure the brush holder caps.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

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## ACCESSORIES

**⚠ CAUTION:**

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita service center.

- Drill bits
- Hole saws
- Chuck key

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# Memo

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Cut



**Makita Canada Inc.  
1950 Forbes Street,  
Whitby, Ontario  
L1N 7B7**

Stamp  
Timbre

Fold



# Factory Service Centres

<b>Head Office:</b>	1950 Forbes St., Whitby, Ontario, L1N 7B7 (905) 571 - 2200	1-800-263-3734
<b>Regional Office:</b>	11771 Hammersmith Way, Richmond B.C. V7A 5H6 (604) 272 - 3104	1-800-663-0909
<b>Regional Office:</b> (Montreal)	6389 boul. Couture, St. Leonard, Quebec H1P 3J5 (514) 323 - 1223	1-800-361-7049
<b>Dartmouth:</b>	202 Brownlow Avenue Dartmouth, N.S., B3B 1T5 (902) 468 - 7064	1-888-625-4821
<b>Ville St. Laurent:</b> (Montreal)	1140 Rue Bégin, Ville St. Laurent, Quebec H4R 1X1 (514) 745 - 5025	1-888-745-5025
<b>Les Saules:</b> (Quebec)	1200 St. Jean Baptiste, Unit 106, Les Saules, Quebec, G2E 5E8 (418) 871 - 5720	1-800-663-5757
<b>Nepean:</b> (Ottawa)	203 Colonnade Road, Unit #6, Nepean, Ontario K2E 7K3 (613) 224 - 5022	1-888-560-2214
<b>Whitby:</b>	1950 Forbes St., Whitby, Ontario, L1N 7B7 (905) 571 - 2200	1-800-263-3734
<b>London:</b>	317 Adelaide St. S., Unit 117, London, Ontario, N5Z 3L3 (519) 686 - 3115	1-800-571-0899
<b>Mississauga:</b>	6350 Tomken Rd., Unit 8, Mississauga, Ontario, L5T 1Y3 (905) 670 - 7255	1-800-221-9811
<b>Calgary:</b>	#8-6115 Fourth St. S.E., Calgary Alberta, T2H 2H9 (403) 243 - 3995	1-800-267-0445
<b>Edmonton:</b>	11614-149 Street, Edmonton, Alberta, T5M 3R3 (780) 455 - 6644	1-888-455-6644
<b>Richmond:</b>	11771 Hammersmith Way, Richmond, B.C., V7A 5H6 (604) 272 - 3104	1-800-663-0909
<b>Coquitlam:</b>	2131 Hartley Ave., #103 Coquitlam, B.C. V3K 2Z3 (604) 525 - 7434	1-800-266-7738
<b>Winnipeg:</b>	1670 St. James Street, Winnipeg, Manitoba, R3H 0L3 (204) 694 - 0402	1-800-550-5073
<b>Saskatoon:</b>	206A-2750 Faithful Avenue Saskatoon, Saskatchewan, S7K 6M6 (306) 931 - 0111	1-888-931-0111

For the authorized service centre nearest you please refer to the local yellow pages directory under "tools" or contact our customer service department (Tel) 1-800-263-3734

## When you need service...

- Explain the problem in a letter
- Enclose the letter with the tool
- Package carefully and send prepaid to the nearest Makita factory or authorized service centre

## CUSTOMER RECORD

DATE  
PURCHASED: \_\_\_\_\_

DEALER'S NAME  
& ADDRESS: \_\_\_\_\_  
\_\_\_\_\_

MODEL NO.: \_\_\_\_\_

SERIAL NO.: \_\_\_\_\_

# MAKITA LIMITED ONE YEAR WARRANTY

## Warranty Policy

Every Makita tool is thoroughly inspected and tested before leaving the factory. It is warranted to be free of defects from workmanship and materials for the period of ONE YEAR from the date of original purchase. Should any trouble develop during this one year period, return the COMPLETE tool, freight prepaid, to one of Makita's Factory or Authorized Service Centres. If inspection shows the trouble is caused by defective workmanship or material, Makita will repair (or at our option, replace) without charge.

This Warranty does not apply:

- where normal maintenance is required,
- repairs have been made or attempted by others,
- the tool has been abused, misused or improperly maintained,
- alterations have been made to the tool.

IN NO EVENT SHALL MAKITA BE LIABLE FOR ANY INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES FROM THE SALE OR USE OF THE PRODUCT. THIS DISCLAIMER APPLIES BOTH DURING AND AFTER THE TERM OF THIS WARRANTY.

"The Makita Warranty is the only and the entire written warranty given by Makita for the Makita tools. No dealer or his agent or employee is authorized to extend or enlarge upon this warranty by any verbal or written statement or advertisement."

MAKITA DISCLAIMS LIABILITY FOR ANY IMPLIED WARRANTIES INCLUDING IMPLIED WARRANTIES OF "MERCHANTABILITY" AND FITNESS FOR A SPECIFIC PURPOSE," AFTER THE ONE YEAR TERM OF THIS WARRANTY.

"This Warranty gives you specific rights. The provisions contained in this warranty are not intended to limit, modify, take away from, disclaim or exclude any warranties set forth in any provincial legislation. To the extent required by law, the provisions in any provincial or federal legislation with respect to warranties take precedence over the provisions in this warranty."

**Makita Corporation**  
3-11-8, Sumiyoshi-cho,  
Anjo, Aichi 446-8502 Japan